

Product Data Sheet

No. 17008VG - 03/13

LOW VOC BRITE GALVANIZE COATING 65% ZINC RICH

CARB BULK VOC < 340 g/L (Not for sale in SCAQMD)

PRODUCT NUMBERS: 7008VG

I. GENERAL DESCRIPTION

Description: Crown's premium Low VOC Brite Galvanize Coating 65% Zinc Rich is a restorative coating fortified with zinc for preventing rust and corrosion on ferrous metal surfaces. Uses metallic zinc flake that is 97% pure. The bright zinc coating will restore galvanized steel to the bright look of hot dip with 65% zinc in the dry film, which meets ASTM A780 standards.

Benefits: Product provides good durability and salt spray resistance without containing lead chromates, methylene chloride or fluorocarbons. Galvanic protection is consistent with zinc content. Excellent hide and blending abilities.

Application: Use on damaged galvanized surfaces, structural steel, automobiles, chain link fences, guard rails, hand rails, bridges, TV and radio towers, heat ducts, welded joints, storage tanks, signs and sign posts, equipment (farming, mining and construction, power plant, railroad, offshore, etc.), gutters, pipelines, transformers, corrugated metal buildings and anywhere the bright look of hot-dipped surfaces is desired. Ideal for industrial type application, (e.g., aviation, marine, manufacturing, petroleum).

Directions: Whenever possible, repair should be applied within two hours of the damage to the galvanized surface; this prevents oxidation of the exposed areas. Surface should be free of dirt, dust, oil, grease, old paint, heavy mill scale, loose rust particles, and any other contaminants that could prevent proper adhesion. Severely rusted areas should be cleaned with a wire brush to remove loose scale prior to application of product. For best results, repair material should extend at least three

inches beyond edges of the damaged area to ensure continuity of galvanic action and used at temperatures between 60° and 80°F (16° to 27°C). Drying may be accelerated by applying heat. Notice: Zinc is a dense material which will settle on the bottom of the container. This product is formulated to resist hard settling (where zinc is dry, clumped together and will not remix). However, soft settling (the zinc sinks to the bottom but remains wet, no clumping, and will remix) is natural for this product and can occur from road vibration during transportation or while sitting on the shelf. Mix contents thoroughly (paint shaker or electric drill with metal paint stirrer) and scrape bottom and sides. Contents may be applied full-strength without thinning. If using in conventional spray equipment, use a minimum pressure of 80 psi. If thinning, do not add thinner directly to the contents; pour contents into separate container and thin as necessary with acetone. Check local VOC regulations/air quality standards prior to thinning. Invert stored bulk containers occasionally to keep solids in suspension.

Limitations: Please refer to the Safety Data Sheet for specific information on material hazards, etc. Do not apply at temperatures below 40°F (4°C), or if rain is imminent within 6 hours of application. Galvanizing products have a limited shelf life; use them within 12 months from the date of manufacture (guarantee is for 6 months from date of purchase and 12 months from date of manufacture). The bulk product has special conditions related to storage. User must be aware of possible gas formation which could distort the container and affect storage stability. Containers should be stored in a cool dry place.

Packaging:

Bulk:	1 case of 1 gallon (mt. rd.)	13 lbs. (5.9 kg)	0.31 CF (0.009 CM)
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II. CHARACTERISTICS & PROPERTIES

Specifications: Meets performance requirements of ASTM A 780-01. USDA accepted Category 21.

Appearance:

ClassMetallic

Coverage:

Theoretical (at 1 mil dry)240 sq. ft./gallon

Practical (at 1/2 mil dry)480 sq. ft./gallon

Drying Schedule (at 77° F [25° C], 50% Humidity at 1 mil dry):

To touch.....20 min.

To handle.....60 min.

To recoatBefore 2 or after 72 hrs.

Full cure72 hrs.

Performance and Chemical Properties:

Weight per gallon12.09 lbs.

Specific gravity1.44

Viscosity50 - 60 Ku

Flammability: Label markingFlammable

Flash point.....<0°F (-18°C)

Operating temperature range.....40° to 90° (4° to 32°C)

Percent solids by weight45%

Percent solids by volume12%

Percent pigment by volume.....5%

CARB VOC limit (zinc rich primers)<340g/L

Interior durability.....Excellent

Exterior durabilityExcellent

Temperature resistance.....150° F (65°C)

Color fastnessExcellent

Adhesion (ASTM D3359)Excellent

Salt spray corrosion (ASTM B117).....500 hrs.

Mineral Spirits resistance.....Good

Gasoline resistance.....Good

Motor Oil resistanceGood

Pencil hardness (ASTM D3363).....<2B

Food contact ratingUSDA accepted Category 21

Base Materials:

Resin system.....Epoxy Ester

Solvents (top two)Acetone, PCBTf

III. SHIPPING, STORAGE AND HEALTH

IUN number..... UN1263

Proper Shipping Description Paint

Hazard Class..... 3

Packing Group II

Limited Quantity Container Size Determines Applicability

Warehouse storage level number Flammable liquid class 1-B

Storage temperature 32° to 120°F (0° to 49°C)

Shelf life 1 year

HMIS ratings

Health 2

Fire..... 3

Reactivity 1

IV. MISCELLANEOUS

Contains no Ozone Depleting Substances (O.D.S.)

V. WARRANTY

1-year performance warranty on all products from date of purchase. Report to home office or local Aervoe representative for examination. Because Seller cannot control Buyer's handling or use of product, Seller makes no warranty expressed or implied when not used or stored in accordance with directions. Seller shall not be liable for cost of labor, incidental or consequential damages, and this warranty is limited to replacement of product or credit of purchase.

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